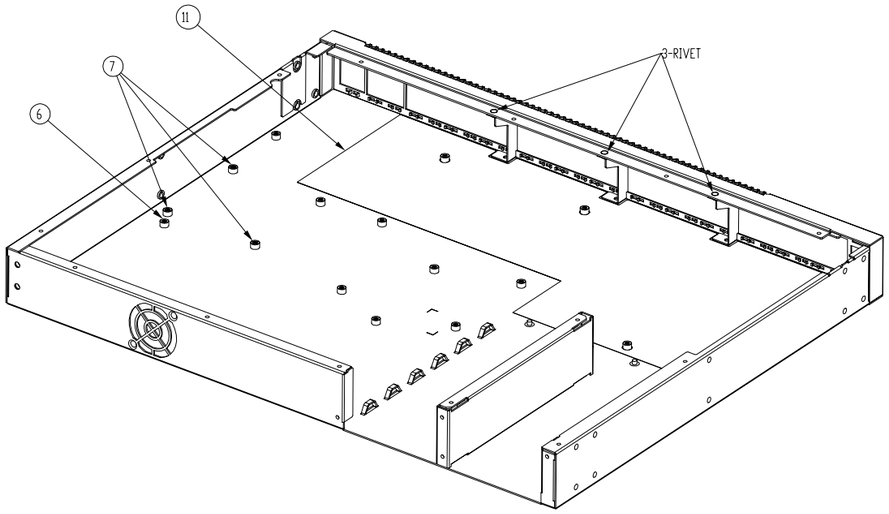
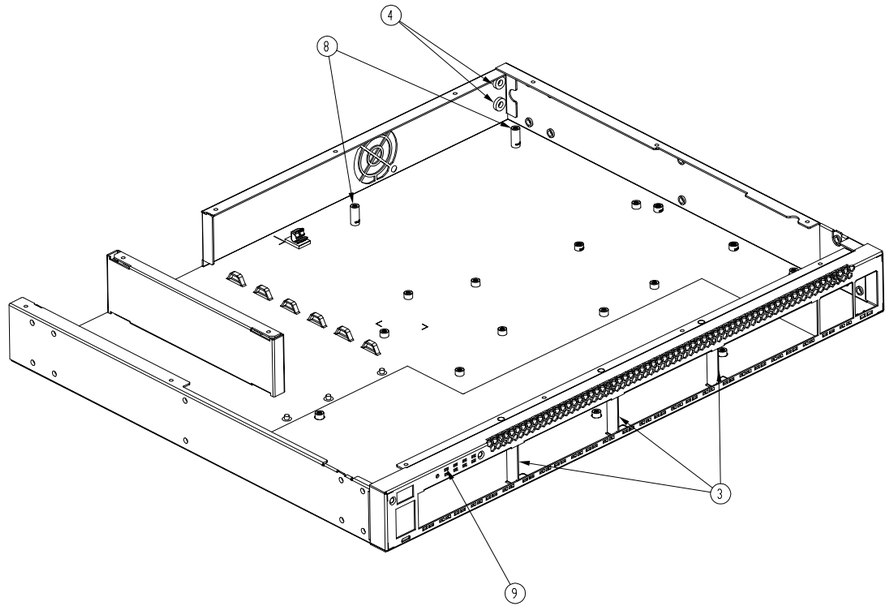
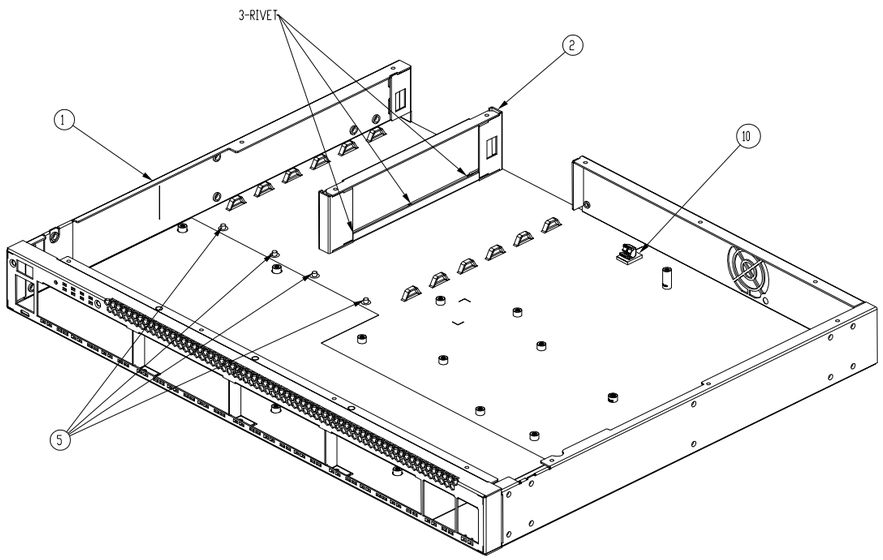
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SCALE 0.250

ITEM	Q'Y	DESCRIPTION
1	1	BASE ES4654BH-HPoE-1014-ZZ
2	1	PSU DIVIDER
3	3	MODULAR CONNECTOR DIVIDER
4	2	NUT,STEEL,PEM-N10-32,ZI
5	4	STOP PIN,STEEL,Ø3xL3.5mm,ZI
6	14	STANDOFF,STEEL,M3x0.5,H4.6mm,ZI
7	3	STANDOFF,STEEL,M3.5x0.6,H4.6mm,ZI
8	2	STANDOFF,STEEL,M3x0.5,H14.2mm,ZI
9	1	BRACKET_LED
10	1	WIRE MOUNT FWU-1
11	1	INSULATOR SABIC FR1 T=0.254mm

NOTES:
1. DIMENSIONS (1)~(12) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHAPE EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH COVER-123200000717A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH ROHS REQUEST.

Reason		
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	.	.
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	.	.
	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:WHITE

PART NO. 123100000866A

SCALE 1/1 | UNIT MM ~~IN~~

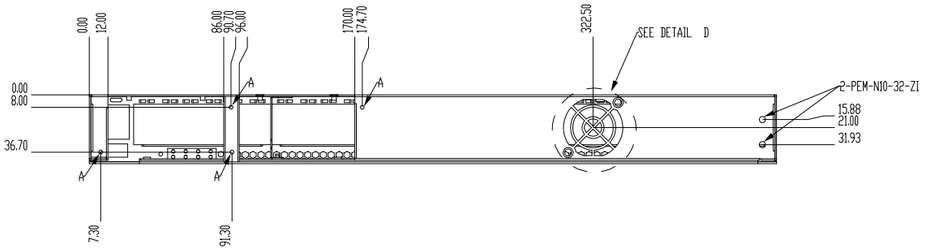
DESIGN Curtis 05-AUG-15

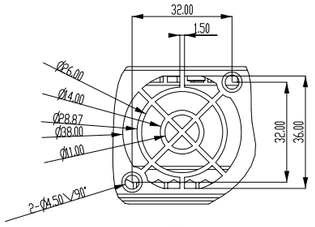
MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

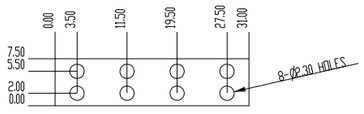
DWG. TITLE.	SHEET	REV.	SIZE
IRON BASE ES4654BH-HPoE-0215-EC	1/6	01	A3

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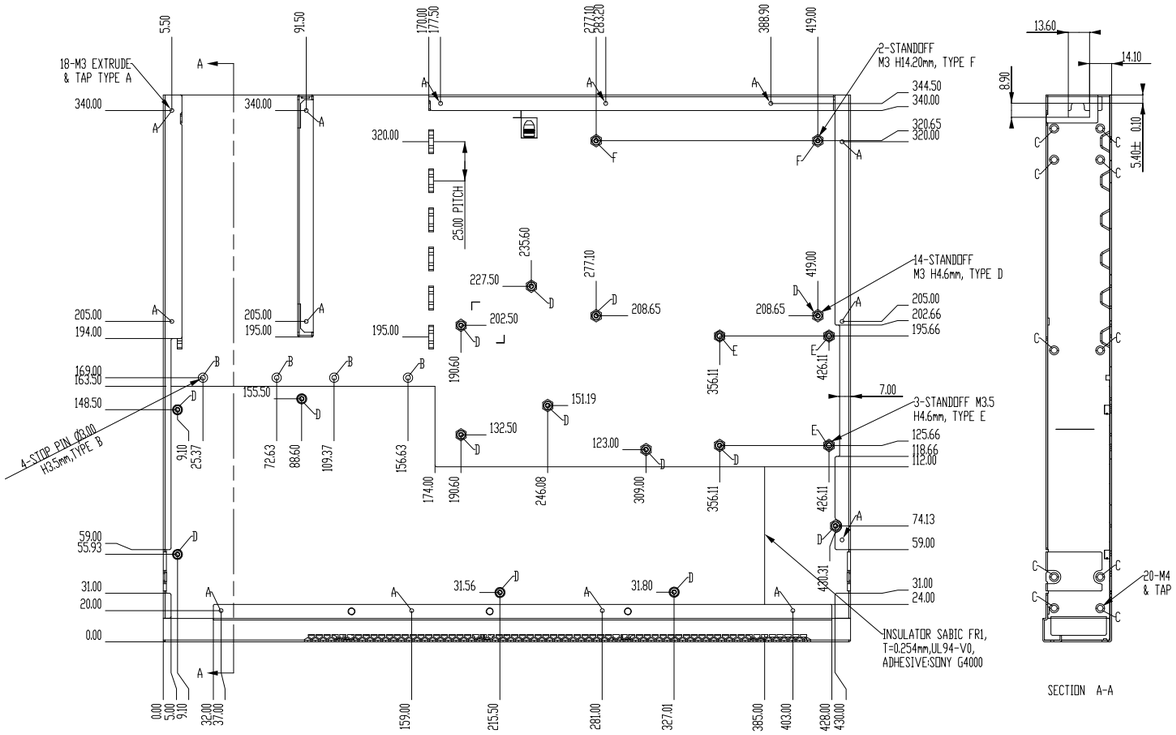




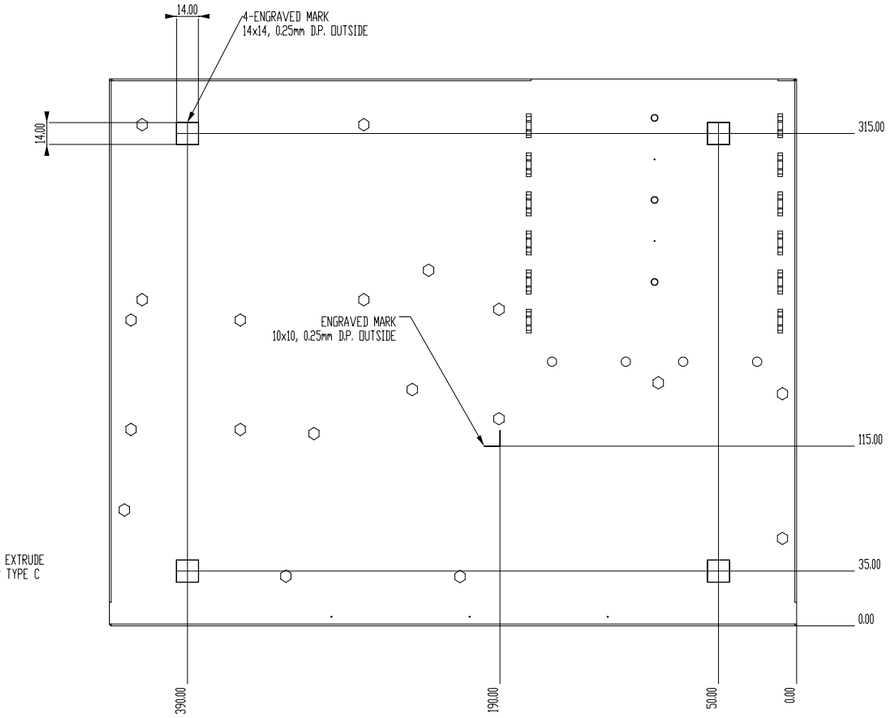
DETAIL D
SCALE 0.500

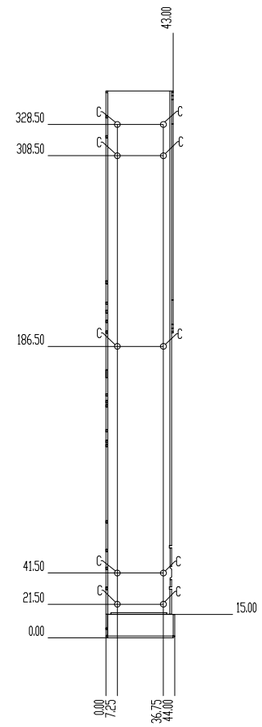


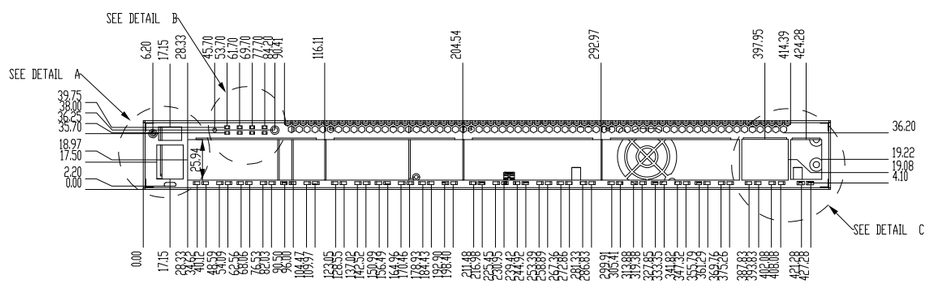
DESCRIPTION: BRACKET_LED
MATERIAL: SECC T=1.0mm
SCALE 1.000



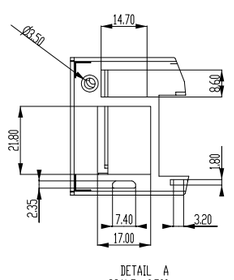
SECTION A-A



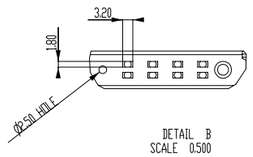




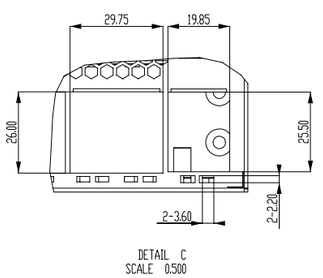
SCALE 0.250



DETAIL A
SCALE 0.500



DETAIL B
SCALE 0.500



DETAIL C
SCALE 0.500

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

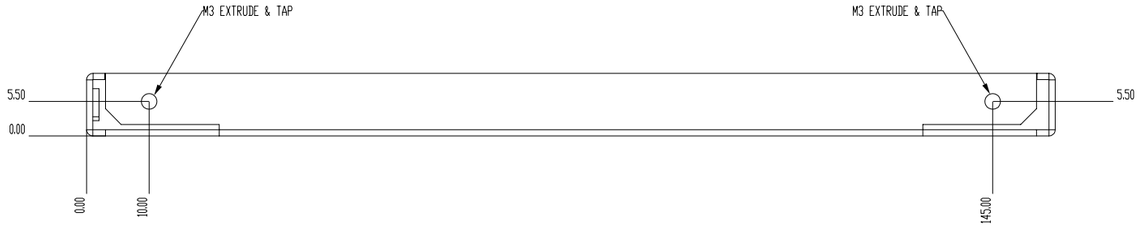
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PRINTING:WHITE

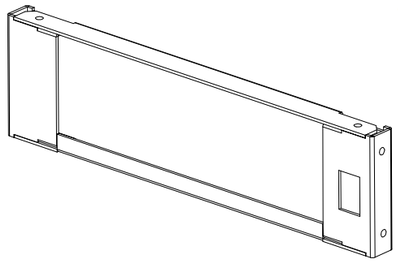
PART NO. 123100000866A
SCALE 1/1 | UNIT MM ~~IN~~
DESIGN Curtis | 05-AUG-15
MATERIAL SECC T=1.0mm

Accton TECHNOLOGY CORP.

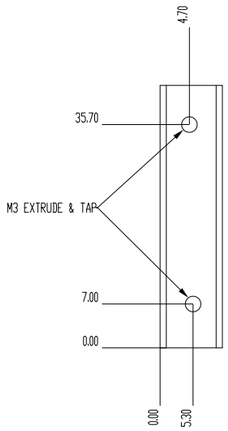
DWG. TITLE. IRON BASE ES4654BH-HPoE-0215-EC
SHEET 2/6
REV. 01
SIZE A3

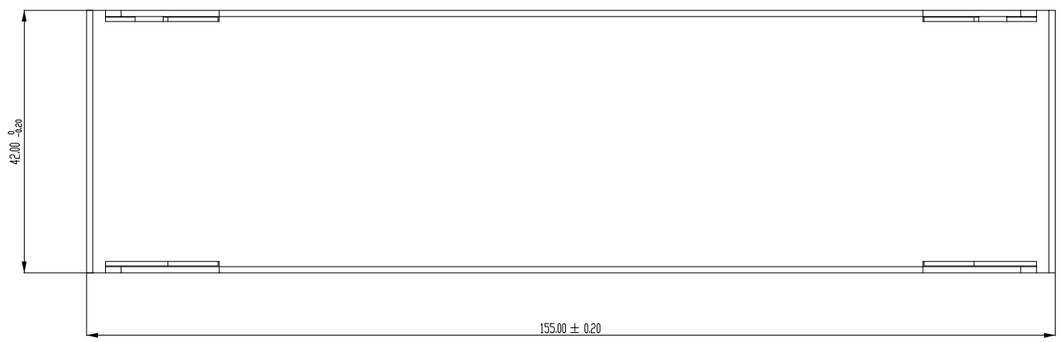
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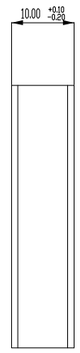


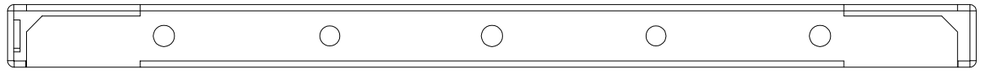


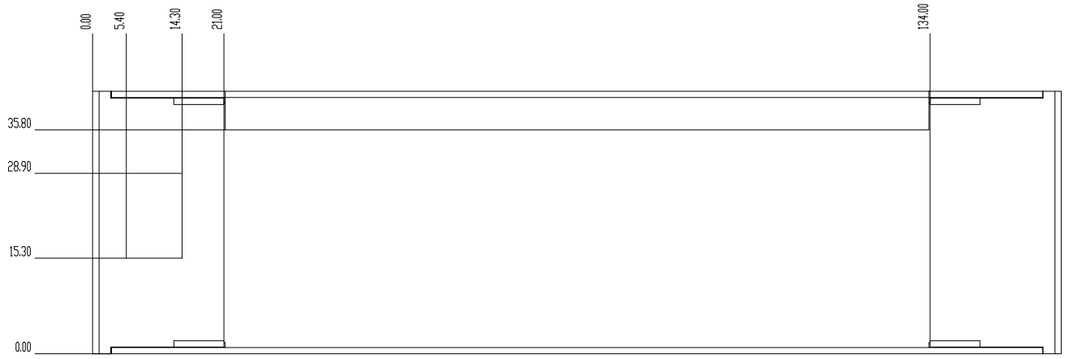
SCALE 0.500











SCALE 1.000

Reason	ZONE	DESCRIPTION
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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

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PRINTING:NO

PART NO. 123100000866A

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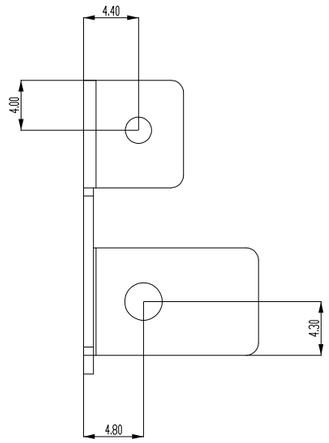
DESIGN | Curtis | 05-AUG-15

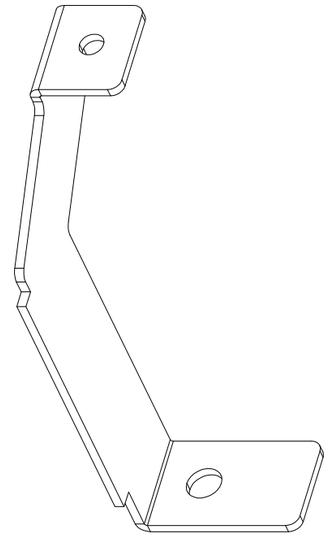
MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

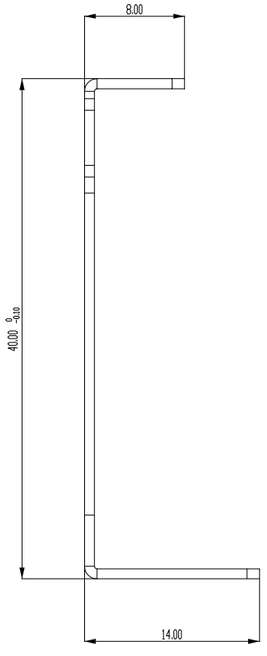
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IRON BASE ES4654BH-HPoE-0215-EC	3/6	01	A3

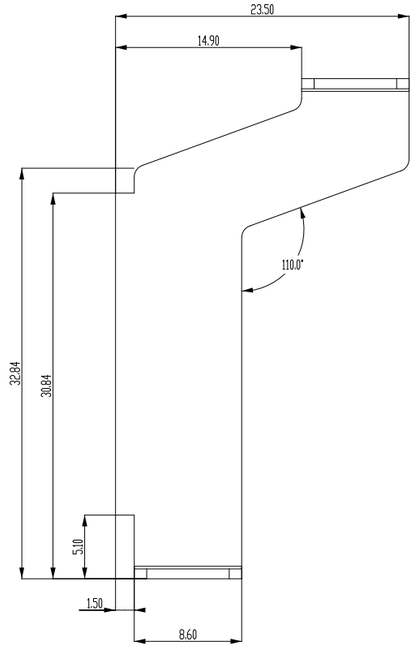
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SCALE 2.000





SCALE 2.000

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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123100000866A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN Curtis 05-AUG-15

MATERIAL SECC T=0.8mm

Accton TECHNOLOGY CORP.

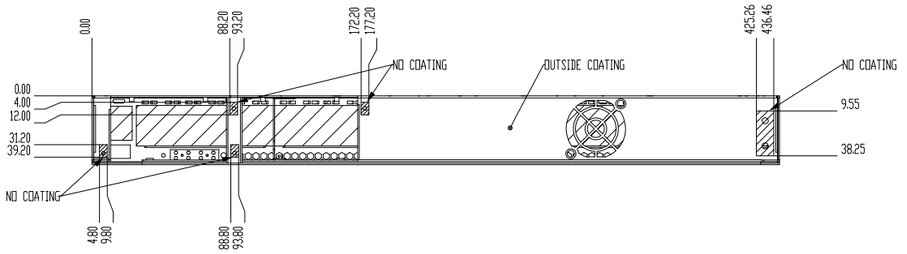
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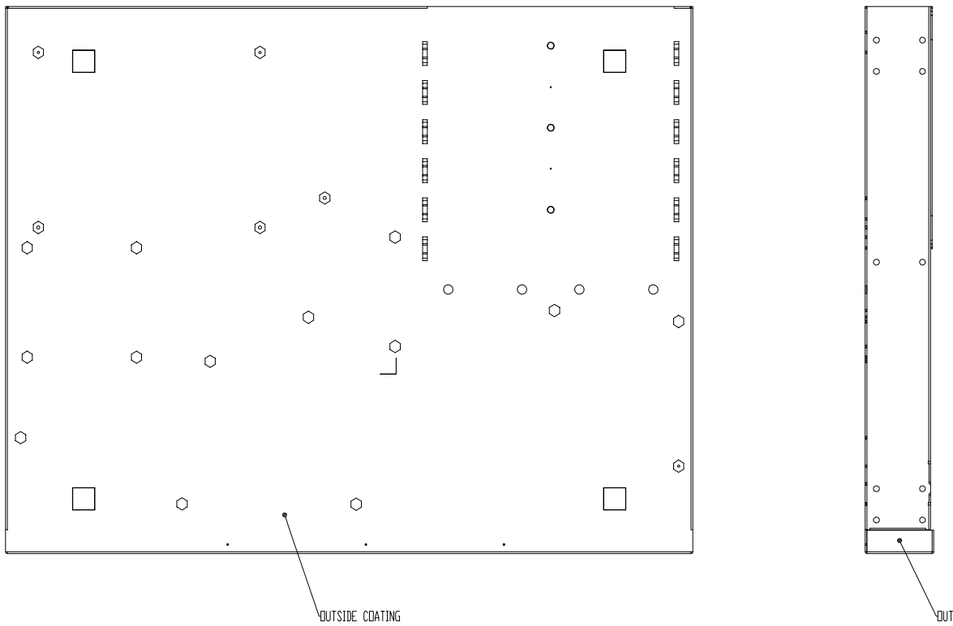
SHEET 4/6

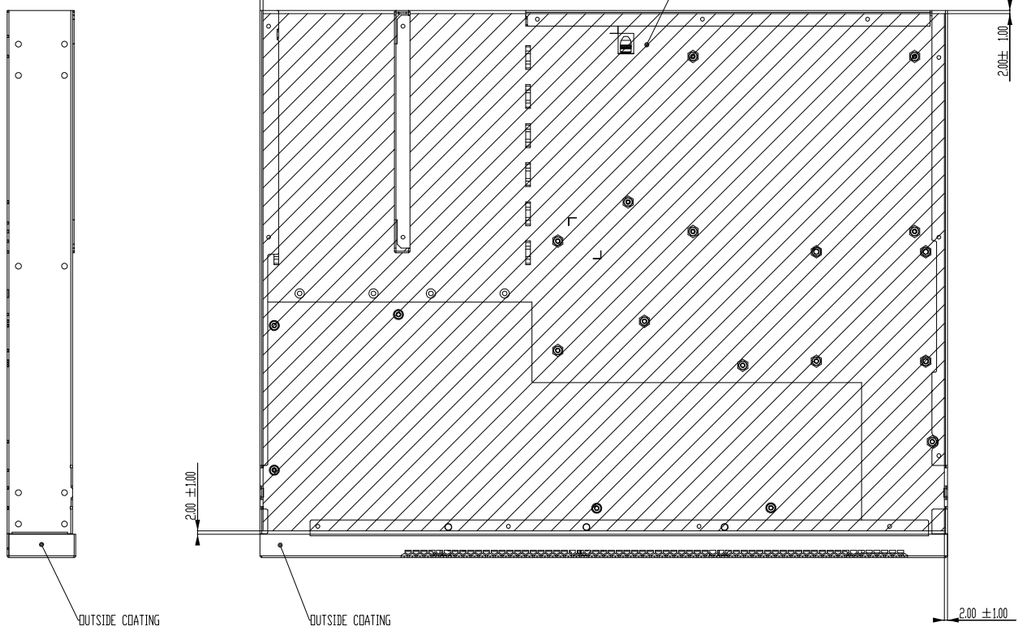
REV. 01

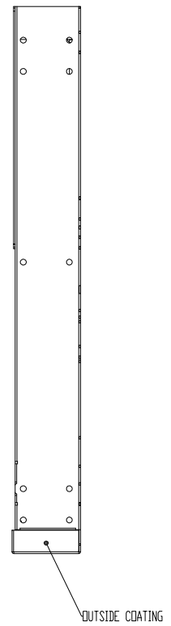
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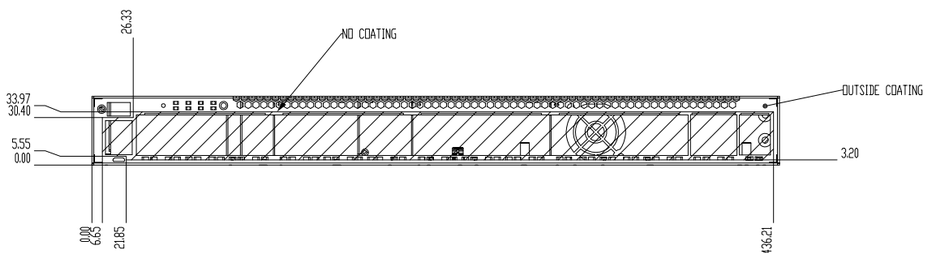
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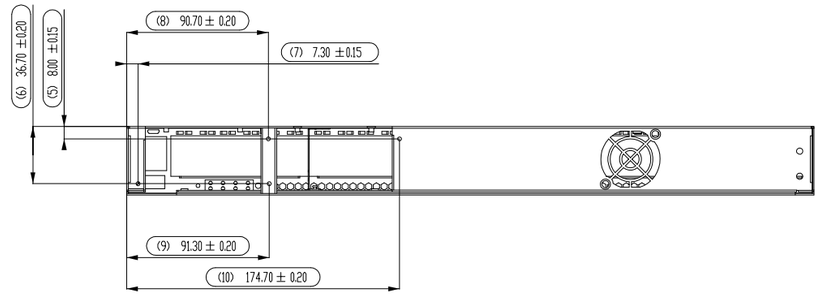


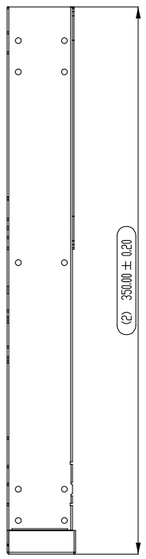


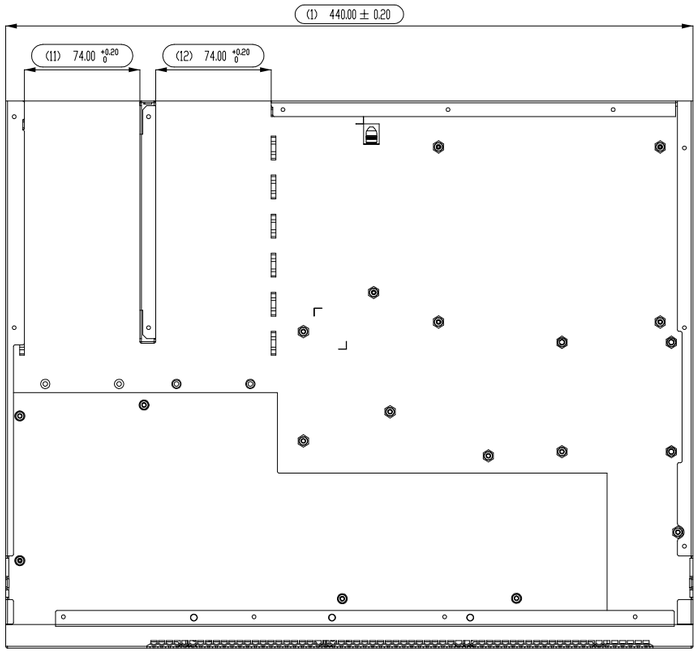
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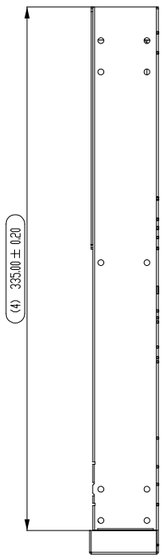
Reason			UNSPECIFIED TOL'S (+/-0.2mm)							FINISH. COATING:PANTONE 3C2X PRINTING:WHITE	Accton TECHNOLOGY CORP.		
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	.	.	ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5	PART NO. 123100000866A	SCALE 1/1	UNIT MM ~~EIN~~	DWG. TITLE. IRON BASE ES4654BH-HPoE-0215-EC	SHEET 5/6	REV. 01
	.	.		0------16	0.05	0.1	0.15	0.2	0.2	0.5						
	.	.		16------63	0.05	0.15	0.2	0.3	0.3	0.8						
	.	.		63------250	0.05	0.2	0.25	0.4	0.5	1.2		DESIGN Curtis 05-AUG-15				
	.	.	ROUGHNESS	250------500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL SECC T=1.0mm					
	ZONE	DESCRIPTION		500------1000		0.3	0.5	0.8	1.2	3.0						SIZE A3

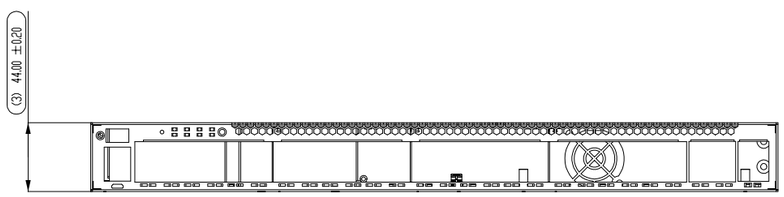
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Reason		
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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
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	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
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PRINTING:WHITE

PART NO. 123100000866A | SCALE 1/1 | UNIT MM ~~(IN)~~ | DESIGN Curtis | 05-AUG-15

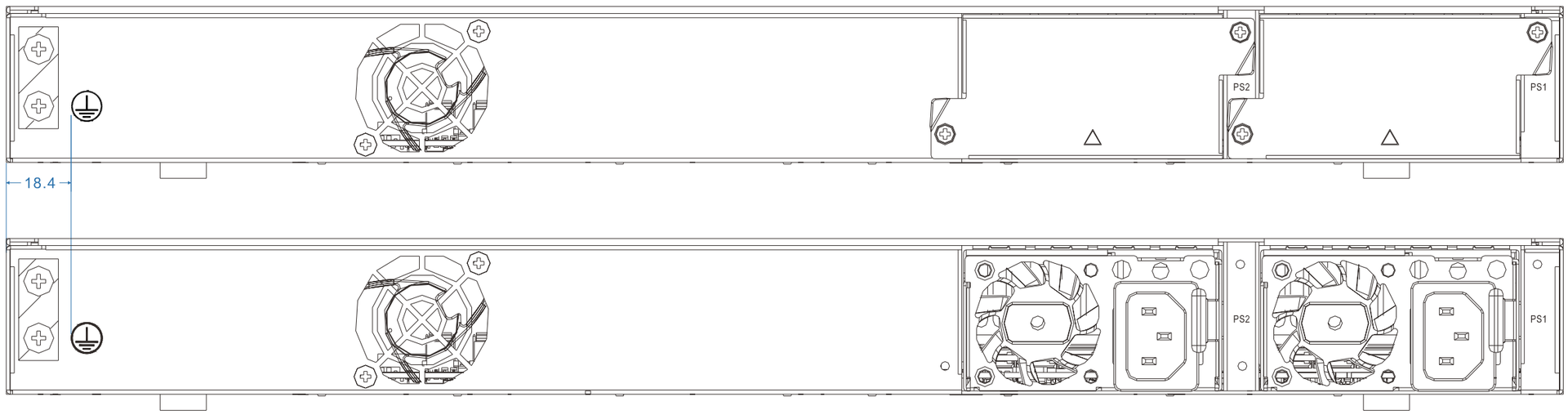
MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

DWG. TITLE. IRON BASE ES4654BH-HPoE-0215-EC | SHEET 6/6 | REV. 01 | SIZE A3

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